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(71) Applicant *(for all designated States except US)*: **"CRETA FARM ANONIMOS VIOMICHANIKI & EMPOROKI ETAIREIA"** [GR/GR]; Prinos (Latzimas Locality), Municipality of Arkadi, GR-741.00 Rethymnon (GR).

(72) Inventor; and
(75) Inventor/Applicant *(for US only)*: **DOMAZAKIS, Emmanouil** [GR/GR]; 5 Moatsou Str., GR-741.00 Rethymnon (GR).

(74) Agent: **TSIRIMONAKIS, Matthew**; Attorney at law, 53, Stournari Str., GR-104.32 Athens (GR).

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(54) Title: PREPARATION METHOD FOR MEAT BASED PRODUCTS, WITH DIRECT INCORPORATION OF OLIVE OIL AND ADDITION OF FETA TYPE CHEESE

(57) Abstract: Preparation method for meat-based products with the direct incorporation of olive oil and the addition of the feta type cheese, which involves the following stages: (a) mixing of fat-free meat with water, salt, preservatives and auxiliary salts (b) addition of olive oil and mixing (c) addition of feta pieces and mixing (d) storage of the mixture with simultaneous vacuum application and pasteurisation (e) deep-freezing of the product. The meat-based products with olive oil and feta prepared in line with the aforementioned method have exceptional solidness, as far as structure is concerned, and retain the physical-chemical characteristics of the olive oil and the organoleptic characteristics of the feta contained in the products. Using the aforementioned method, preparation of such products can be assured even without the incorporation of olive oil, with the addition of feta type cheese only.

DESCRIPTION

Preparation method for meat based products, with direct incorporation of olive oil and addition of feta type cheese

This invention concerns the preparation of meat-based products with the following main characteristics:

1. The use or otherwise of olive oil, instead of the ordinary practice of adding animal fat (fat tissue)
2. The use of fat-free, skeletal muscle (meat)
3. The addition of special ancillary substances
4. The addition of a 'feta' type cheese
5. The application of appropriate technological procedures and mechanisms developed with a view to :
 - Preparing a solid emulsion - meat pulp with a solid structure, capable of undergoing appropriate heat treatment, with the aim of incorporating and retaining the solid composition of olive oil and feta, after protein coagulation, in the emulsion's basic system which consists of muscle proteins, water and olive oil.
 - Achieving the maximum possible conservation of the organoleptic, physical-chemical and nutritional characteristics of the differentiating factor, olive oil
 - Achieving the maximum possible conservation of the physical-chemical organoleptic and nutritional characteristics of feta.

The name "feta" is registered as a protected designation of origin (PDO) to indicate the salted white cheese traditionally produced in Greece and in particular made with milk originating exclusively from the regions of Macedonia, Thrace, Sterea Ellada (Central Greece), the Peloponnese and the prefecture of Lesbos. The milk used for the production of feta should be sheep's milk or a mixture of sheep's milk and goats' milk. The milk's origin constitute a basic characteristic of the cheese produced, as it provides it with its organoleptic features – its flavour, aroma, colour and even structure and texture.

As far as their structure is concerned, cooked and smoked meat preparations constitute an "emulsion" with the following constituent components: milk proteins, water (from the meat and milk added) and added fat (fat tissue).

The solidness of the "emulsion" depends basically, inter alia, on the capacity of the meat to retain the water and homogenise the added fat.

More particularly, the muscle proteins and especially the salt-soluble ones (actin, myosin and actomyosin), which represent the largest part (around 60%) of the myofibrils, contribute to the solidness of the "emulsion", as well as to its succulence. They also act as a protective envelop of the incorporated fat, which constitutes the discontinuous phase of the emulsion and the primary destabilisation factor.

The solid incorporation of the fat (fat globules) and of the additional material (feta pieces) into the "emulsion" constitutes the technological aim of this invention, which is dealt with using well-known hyphenated techniques that favour the above and concern the adjustment of parameters, such as the special selection and preparation of meat, the adjustment of the meat pulp pH, the amount of salt added, the use of ancillary substances, the addition of olive oil, the treatment-preparation conditions of the meat pulp, heat treatment, and refrigeration of the finished product etc.

Many products on the international market, which have been accepted by the large majority of consumers, are based on the addition of milk products to meat-based products. Hard cheese (with a short or long maturity time) is primarily used for such products.

According to studies, it has been found that the fatty acid content differs in each kind of cheese and depends on the initial quality of the milk added, on the kind of milk (sheep's milk, cow's milk, goat's milk etc or the percentage of each kind that is added to the milk mixture), the maturation time and the preparation method. Moreover, it also depends on the geographical origin of the milk since local changes in the feedstuffs and in the type of animal diet followed affects the fatty acid content of the milk added to produce the cheese.

The flavour and the aroma, which characterise a certain kind of cheese, results from its maturity, that is the primary decomposition of lactose, fat and protein of the cheese and the secondary conversion of its products, through various fermentation procedures which they undergo during the maturation process of the cheese.
The distinctive flavour and the aroma of each kind of cheese does not result from a specific substance, but from a large number of substances, each one having different taste, but all together and relatively proportionately giving flavour to the cheese and in fact the final flavour which determines which kind of cheese it is. Moreover, from the fatty acids, it is acetic acid which gives an acidic flavour; and rancid butter and caproic, caprylic and capric acids which give a peppery flavour.

Feta is a semi-salted cheese with high acidity. Among the fatty acids contained in the product, acetic acid prevails, but when preparations made from the stomach of a sheep and a goat are included in the volatile enzymes used to coagulate the milk, then, fatty acids C6 – C10 strongly contribute to the cheese's flavour, by adding a peppery flavour. Typical feta made with sheep's milk has high ethanol, propanol and butanol content.

The structure of the cheese is a dense mesh of protein fibres differently cross-linked. The fat globules and whey are included in that mesh, that is the humidity and the water-soluble components of the cheese. Over the course of time, during the maturation process of the cheese, many protein fibre links break, releasing calcium and forming soft monocalcium paracaseinate and paracaseinate. The cheese undergoes an internal conversion and obtains its final structure and texture that can be characterised as soft, friable, granular etc.
Every kind of cheese is characterised by the proportion of amino acids, sulphide

compounds, acid esters and fatty acids, which result from the proteolysis of the protein mesh.

The uniqueness of feta type cheese products, which have been protected by the Council of the European Union, and which as a cheese has been accepted by a large majority of consumers as a tasty product rich in nutrients, was the reason why we conducted this study.

Nevertheless, the incorporation of oil, compared to the ordinary addition of pork fat, if attempted using classic techniques, gives rises to stability difficulties or the development of destabilizing tensions affecting not only the meat pulp emulsion, but also the final product, which displays the phenomenon of oil exudation.

There are also some established techniques of direct incorporation of vegetable fat, which include the procedure of preliminary heat treatment of oil at 100° C two consecutive times.
Moreover, olive oil is a more particular case, as its role in human nutrition is discernible among seed oils and other vegetable oils and as it is also internationally acknowledged for the beneficial characteristics of its natural components (see Omega fatty acids and their protective role, low cholesterol levels, polyphenols and their role).

It is thus considered appropriate that:

On one hand, olive oil, as an ingredient replacing the animal fat, should be added to cooked/smoked meat preparations, under particularly protective conditions, in order to ensure the maximum possible transfer of its properties to the product.

On the other hand, through the incorporation procedure of the olive oil and the addition of feta, the traditional technical production of cooked and smoked meats should be ensured, by regularly considering scientific data based on the properties of the proteins, fats, oil and feta and on the properties of the link between them.

It should also be borne in mind that the solidness of "meat emulsions" is strongly affected by:

- The origin and composition of the fat to be incorporated
- The physical – chemicals such as
 - Profile of fatty acids (kind and degree of saturation)
 - SFI (solid fat index)
 - The relation between PUFA (polyunsaturated fatty acids), MUFA (monounsaturated fatty acids) / SUFA (saturated fatty acids) to the applicable temperatures at the various production stages.

It is obvious that technologically the differences between pork fat and olive oil should be considered seriously in the production of a solid emulsion.

Moreover, the following points should also be considered:

- The particularity of feta, in order to conserve its initial structure, flavour, aroma and composition (humidity and salt content), when added to the meat pulp, during heat treatment, so as to conserve its nutritional components, its

structure and its organoleptic characteristics.

- The microbial growth of feta which is different from that of meat, in order to avoid possible development of pathogenic micro-organisms and the increase of the total mesophilic flora in the meat to non-acceptable levels, where the heat treatment is not effective enough to ensure a safe product.

At critical production temperatures (0-4 °C and up to 71 °C), blast freezing temperatures (after heat treatment) and the temperatures at which it is then stored (0-4°C), its SFI plays an important role.

In the case of olive oil, its characteristics presuppose its incorporation under certain conditions, as follows:

- The creation of the maximum possible incorporation of the oil through mechanical processes (mixing, homogenisation of the participating components)

- The calculation of the ideal quantitative relationship between these components, in order to ensure the maximum possible absorption and conservation of the oil into the emulsion, as well as the maximum possible absorbance of additional water (relationship between fat and proteins, protein and water)

- The creation of a solid, impermeable protein mesh around the fat globules, without applying high temperatures to denature the proteins, through mechanical processes and under selected conditions of vacuum application and temperature, during the mixing and homogenisation – with the maximum possible dispersion and the maximum size of fat globules.

In the case of feta, its characteristics presuppose its addition under certain conditions, as follows:

- The calculation of the ideal quantitative relationship between meat, water, olive oil and feta, in order firstly to ensure its acceptance by consumers and secondly to create a solid protein mesh between the meat pulp and the feta pieces, capable of preventing feta seeping out after heat treatment, refrigeration and the cutting of the product into slices. According to the study conducted, the incorporation of olive oil can vary between 5% and 15% and the addition of feta between 5% and 20 % of the final product.

- The creation of appropriate physical – chemical conditions (pH, water activity, salt content etc) applied to the product, in combination with the application of appropriate temperatures, during the stages of production, heat treatment, refrigeration (after heat treatment) and preservation, in order to prevent the development of undesired micro-organisms (due to different microbial flora of the two products, meat and feta).

- The creation of a solid protein mesh of meat and feta, capable, after the heat treatment and the application of mechanical processes – under selected conditions of vacuum application and temperature, during mixing, homogenisation, heat treatment and refrigeration, of maintaining the initial structure and texture of feta to the maximum degree, which is due to it being composed of dicalcium paracaseinate, monocalcium paracaseinate and paracaseinate, as well as its flavour resulting mainly from its fatty acid content.

This invention aims at the production of meat-based products:

- By incorporating olive oil or otherwise, directly and at low temperature and by replacing the maximum possible quantity of animal fat
- By adding pieces of feta type cheese
- By adding combined ancillary substances, and
- By applying special technological processes

This has been achieved by mixing fat-free meat at low temperature with olive oil, in combination with the use of emulsifying additives, water, olive oil and the addition of feta covered with an appropriate protein mesh.

Moreover, the solidness of the feta added to the aforementioned products is achieved by the combined use of heat treatment (time, temperature) and the size of the product. The heat transfer rate, during the heat treatment to pasteurise the product, should be such that it will preserve the space lattice of the feta added.

Thus, this invention concerns cooked/smoked meat preparations with olive oil and feta and one production method, the mixing of olive oil, fat-free meat, water and feta at low temperature.

Finely chopped, fat-free meat at a temperature of 0°C is mixed with water at 2°C in a mixing machine, while at the same time, salt is added. Then, preservatives, auxiliary salts (i.e. salt, nitrates, citrate salt), sugars, water and seasonings (i.e. oregano, pepper, paprika, tomato, mint) are added. When the temperature of the mixture rises up to 2 °C, olive oil is added. Mixing continues with the simultaneous vacuum application of 960 mBAR for 3 min, which firstly aims at freeing the oxygen captured in the mixture, in order to prevent oxidation and secondly at achieving the solidness of the emulsion (olive, water, meat), until the temperature of the mixture rises up to 4°C. Then follows the addition of feta cut into cubes of 1 x 1 cm. Vacuum mixing continues until the feta is totally dispersed throughout the meat pulp. The total mixing time is 15 min and the absorbed power 26KW. The mixture is conveyed to the filling machine, where it is stored, with simultaneous vacuum application of 1000 mBAR and absorbed power 7 KW. Then, it is pasteurised at 71°C. The total heat treatment time and the heat transfer rate vary between 1 and 3 hours, so as not to affect the structure of the feta. After pasteurisation, the product is deep-frozen in a blast refrigeration unit at a temperature varying between –2°C and 2°C, in order to successfully achieve the thermal shock required for product safety.

The aforementioned production method can be applied even without the addition of olive oil, but retaining the other parameters and producing meat-based products with feta.

Smoked/cooked meat preparations with feta and olive oil produced based on this invention have an exceptional solidness (cohesion) as far as their structure is concerned, due to the use of fat-free meat, the application of low temperatures and its vacuum preparation. The physical-chemical characteristics of the olive oil and feta contained in the products remain unaltered, due to the low temperatures applied during the production procedure.

CLAIMS

Preparation method for meat based products, with direct incorporation of olive oil and addition of feta type cheese

1. Preparation method for meat-based products, which is characterised by the incorporation of olive oil, instead of animal fat and the addition of feta type cheese.
 This method includes the following stages:

 (a) Mixing of the fat-free meat at a temperature of 0°C with H_2O at a temperature of 2°C, salt, preservatives and auxiliary salts.
 (b) Addition of olive oil
 (c) Mixing then continues, with simultaneous vacuum application for 3 min until the product temperature rises up to 4°C.
 (d) Addition of feta. Vacuum mixing continues until the feta is totally dispersed throughout the meat pulp
 (e) The mixture is conveyed to the filling machine, where it is stored, with simultaneous vacuum application 1000 mbar and then it is pasteurised at 71°C. Total heat treatment time during pasteurisation depends on the diameter of the final product and varies between 1 and 3 hours.
 (f) After pasteurisation, the product is conveyed to a freezer unit at a maximum temperature of 2°C

2. A preparation method in line with claim (1), where the quantity of olive oil added to the product varies between 2 and 20% of the final product.
3. A preparation method in line with claim (1), where the quantity of feta added to the product varies between 2 and 25%.
4. Meat-based products with olive oil and feta which are prepared using the method described in claim (1).
5. Preparation method for meat-based products characterised by the addition of the feta type cheese, in line with claim (1), without the incorporation of olive oil.
6. Meat-based products characterised by the addition of feta and prepared in line with the method described in claims (1) and (5).

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GR 03/00046

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A23L1/314

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 A23L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)
EPO-Internal, WPI Data, FSTA

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 5 238 701 A (DUBANCHET ANDRE) 24 August 1993 (1993-08-24) column 1, line 47 - line 63; claims	
A	GB 1 108 994 A (BRUNO NOVARO;GUIDO NOVARO; MARCO NOVARO; PAOLO NOVARO; ROBERTO NOVARO;) 10 April 1968 (1968-04-10) claims; example 1	
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[X] Further documents are listed in the continuation of box C.

[X] Patent family members are listed in annex.

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Date of the actual completion of the international search	Date of mailing of the international search report
16 January 2004	03/02/2004

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International Application No
PCT/GR 03/00046

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 100 65 633 A (DREXEL HANS) 9 August 2001 (2001-08-09) column 2, line 12 -column 3, line 10; claims; examples column 3, line 27 - line 34	1-6

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Information on patent family members

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